



TOP VIEW
SCALE 1/2" = 1'

FROZEN FOOD MODULAR VALANCE GENERAL NOTES

1) STANDARD 120" VALANCE SECTIONS TO BE .063" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED B-1. STANDARD 120" SECTIONS TO REOCCUR AS NECESSARY TO ACHIEVE LENGTH OF FREEZER CASES. (SEE SHEET ID5.6B FOR DETAILS)

2) VARIABLE LENGTH VALANCE CORNER SECTIONS TO BE .063" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED B-1. INDIVIDUAL CORNER PIECES TO BE 45° CNC BEVELED ALONG VERTICAL MATERIAL EDGES PRIOR TO FORMING. INDIVIDUAL CORNER PIECES TO BE JOINED TO CREATE SINGLE 90° CORNER SECTIONS USING FRONIUS TRANSPULSE SYNERGIC WELDING BY AWS CERTIFIED WELDERS AND MEDIUM-CURING STRUCTURAL METHACRYLATE TWO-PART ADHESIVE FOR ADDITIONAL STRENGTH. LENGTH OF VARIABLE SECTIONS TO BE DETERMINED BY PERFORMING FIELD MEASUREMENTS OF FREEZER CASES. (SEE SHEET ID5.6C FOR DETAILS)

3) 6" DECORATIVE REVEALS TO BE .040" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED B-1. DECORATIVE REVEALS TO PROVIDE A SLIP JOINT BETWEEN VALANCE SECTIONS TO ENSURE A PRECISE FIT AROUND PERIMETER OF CASE TOP. DEFAULT EXPOSED WIDTH OF REVEAL TO BE .5" WITH AN ALLOWABLE WIDTH OF UP TO 1". (SEE SHEET ID5.6D FOR DETAILS)

4) MOUNTING BRACKETS TO BE .063" FORMED ALUMINUM WITH MILL FINISH. TYPICAL SPACING OF BRACKETS TO BE 40" OC. ALL MOUNTING BRACKETS TO INCLUDE PATTERNED HOLES TO ACCOMMODATE MOUNTING PLATE FOR FROZEN FOOD IDENTIFIERS. (SEE SHEET IT5.6E FOR DETAILS)

5) FROZEN FOOD IDENTIFIERS TO BE .5" MDF WITH ALUMINUM FRAMEWORK. (SEE SHEET ID5.5A FOR DETAILS)

6) FABRICATOR TO COORDINATE WITH CASE MANUFACTURER FOR ATTACHMENT METHODS AND TO VERIFY DIMENSIONS.

Frozen Food Valance

DeCA
Adaptive Uniform Decor Package

Defense Commissary Agency
Lackland AFB, Texas
Fort Lee, Virginia



ID5.6A